

Information Sheet # 1

Your Reliable Guide for Generator Maintenance

1.0 INTRODUCTION

Many generator systems use diesel engines as the prime mover. Stored diesel fuel is susceptible to many forms of contamination. If left untreated, fuel will substantially degrade. Maintaining and testing a generator's diesel fuel storage is crucial, especially on standby generator systems where the fuel may remain unused for long periods.

This information sheet discusses the benefits of a fuel maintenance being incorporated into Preventative Maintenance programs.

CHARTS FOR 50 GALLON "TOP OFF" FREQUENCY

AVERAGE FUEL CONSUMPTION (GALLONS CONSUMED)				
kW Size	1 Month	3 Months	6 Months	12 Months
EXERCISING WITH NO LOAD WEEKLY FOR 15 MINUTES				
0-15 kW	0.2	0.6	1.2	2.4
16-30 kW	0.6	1.8	3.6	7.2
31-50 kW	0.9	2.7	5.4	10.8
51-100 kW	1.8	5.4	10.8	21.6
101-175 kW	2.6	7.8	15.6	31.2
176-300 kW	5.1	15.3	30.6	61.2
301-500 kW	8.0	24	48.0	96.0
501-750 kW	11.7	35.1	70.2	140.4
751-900 kW	13.7	41.1	82.2	164.4
901-1250 kW	18.4	55.2	110.4	220.8
1251-1500 kW	28.3	84.9	169.8	339.6
1501-2000 kW	31.1	93.3	186.6	373.2
EXERCISING WITH NO LOAD WEEKLY FOR 15 MINUTES AND MONTHLY FOR 30 MINUTES WITH 50% LOAD				
0-15 kW	0.6	1.8	3.6	7.2
16-30 kW	1.4	4.2	8.4	16.8
31-50 kW	2.2	6.6	13.2	26.4
51-100 kW	4.0	12.0	24.0	48.0
101-175 kW	6.0	18.0	36.0	72.0
176-300 kW	10.7	32.0	63.9	127.8
301-500 kW	17.1	51.2	102.3	204.6
501-750 kW	25.2	75.5	150.9	301.8
751-900 kW	29.6	88.7	177.3	354.6
901-1250 kW	40.3	120.8	241.5	483.0
1251-1500 kW	56.8	170.4	340.8	681.6
1501-2000 kW	65.5	196.5	393.0	786.0

EXERCISING WITH 50% LOAD WEEKLY FOR 15 MINUTES				
kW Size	1 Month	3 Months	6 Months	12 Months
EXERCISING WITH 50% LOAD WEEKLY FOR 15 MINUTES				
0-15 kW	0.8	2.4	4.8	9.6
16-30 kW	1.6	4.8	9.6	19.2
31-50 kW	2.6	7.8	15.6	31.2
51-100 kW	4.4	13.2	26.4	52.8
101-175 kW	6.8	20.4	40.8	81.6
176-300 kW	11.1	33.3	66.6	133.2
301-500 kW	18.1	54.3	108.6	217.2
501-750 kW	26.9	80.7	161.4	322.8
751-900 kW	31.7	95.1	190.2	380.4
901-1250 kW	43.7	131.1	262.2	524.4
1251-1500 kW	57.0	171.0	342.0	684.0
1501-2000 kW	68.8	206.4	412.8	825.6

NOTE THE FOLLOWING REGARDING THE ABOVE CHART NUMBERS:

- | | |
|--------|-----------------------------------------------------------------------------------------------|
| Note 1 | The above figures are averages. When in doubt, refer to your generator's specification sheet. |
| Note 2 | Red-shaded areas are intervals where the 50-gallon top-off service will keep the tank filled |

Photo

Shown to the right is the filtration unit used to remove water and other contaminants from a generator's sub-base fuel tank.



To fulfill our commitment to be the leading supplier in the power generation industry, the Loftin Equipment team ensures they are always up-to-date with the current power industry standards as well as industry trends. As a service, our **Information Sheets** are circulated on a regular basis to existing and potential power customers to maintain their awareness of changes and developments in standards, codes and technology within the power industry.

2.0 THE FOLLOWING ARE THE PRINCIPAL REASONS DIESEL FUEL BECOMES DEGRADED

- **Water contamination** - Water builds up from condensation on the interior walls and top of the fuel tank. This occurs almost everyday when the outdoor temperature increases faster than the fuel and tank can increase.

Water collects at the bottom of the tank and if ingested by the engine can harm the fuel pump due to lack of lubrication. It can also blow off an injector tip on a running engine resulting in significant engine damage. Water separators in the fuel line between the tank and engine will reduce the risk of water ingest to the engine.

A primary accelerant for growth of microorganisms such as bacteria and fungi in the fuel tank is water buildup.

- **Microbial organisms** - Microbes are always present in diesel fuel. Too many of them will prematurely clog filters, which will not be evident until the engine must pull full load.
- **Gelling** - Diesel fuel freezes at a much higher temperature than most other fuels. Standard diesel can freeze at any temperature below 32°F which will lead to gelling and clog fuel pipe lines.
- **Degradation** - Diesel fuel has a limited shelf life and starts to degrade after six months. This degradation can render fuel useless after 2 years. Degradation can affect flash and cloud points, distillation, and impair engine performance by altering the fuel's cetane level.

3.0 MAINTENANCE REQUIRED TO REDUCE OR ELIMINATE DEGRADED FUEL

The generator set distributor supporting a generator set installation through a preventive maintenance (PM) program will usually offer fuel maintenance services as part of their overall PM program.

There are four fuel services available to ensure diesel fuel allows the engine to run as required:

1. **Fifty Gallon Fuel Top Off** - prevent condensation and reduce water in the system.
 2. **Fuel Sampling** - verify the fuel is stable enough to run the engine at full load.
 3. **Fuel Treatment** - the use of additives will correct and prevent buildup of contaminants.
 4. **Fuel Filtering** - a method used to remove water and other contaminants.
- **Fifty Gallon Fuel Top Off** - Topping off the fuel reduces or eliminates sidewall surfaces where condensation can form. Filling the tank to capacity as part of a regular PM program will require fewer visits by fuel vendors.
 - **Fuel Sampling** - The PM provider checks fuel samples to see if water in the system has accelerated the growth of microorganisms such as bacteria and fungi that degrades the fuel's cetane level.
 - **Fuel Treatment** - To ensure full performance, it is important to treat fuel with the right products to correct any contaminant problems. New fuel added to the system should also be treated to prevent recontamination.

There are a variety of diesel additives that work as follows: (The generator distributor will know the best brands)

- **Diesel fuel supplements** - Used to boost cetane and as an anti-gel. Supplements also increase the lubrication of older engine fuel systems using the new low-sulfur diesel fuel required by the EPA.
- **Fuel life additives** - These additives stabilize fuel and disperse contaminants.
- **Anti-micro additives** - They fight the growth of microbial organisms in standing fuel systems.
- **Shock treatment** - This is a treatment given to fuel that has been contaminated, but can be restored.

4.0 FUEL MAINTENANCE FOR A DIESEL GENERATOR SET

- **Fuel Filtering** - When an excessive amount of water is found in the fuel tank system, it must be removed. Draining the fuel is typically not an option on a fuel tank. Pumping the water out of the system is the best option. Using a filtering system (see photo) will filter contaminants off the bottom of the tank as well as remove water. With this method, it is not necessary to waste the entire fuel supply. The fuel is separated, filtered and returned to the tank.

After a major filtering of the fuel to remove water and contaminants, shock treatment of the fuel is usually recommended. The use of additives for shock treatment will boost the cetane rating, reduce the microbial contaminants, protect against gelling and return the diesel fuel to full performance grade.

Initial cleaning and fuel treating will significantly improve the quality of the fuel. Proper fuel maintenance and follow up testing will prevent the problems from reoccurring.

- **Low sulfur diesel** -Many older style engines relied on the sulfur in the diesel to lubricate injection equipment. Starting Jan 01, 2007 to meet Federal requirements to reduce exhaust emissions refiners started to ship Ultra Low Sulfur Diesel (ULSD) that has less than 15 ppm sulfur content. Additives should be added to the fuel to ensure older engine fuel systems are adequately lubricated.
- **Bio diesel** - While more earth friendly than fossil fuels bio diesel is more likely to gel if not circulated, and is more prone to mold growth in hotter climates. To prevent gelling and the growth of mold the fuel should be tested and treated with the appropriate additive during a PM installation visit.

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